

PISTONS



Ross pistons have been used in race winning engines of all makes for years. As a major supplier of custom racing pistons they put that experience into every "off the shelf" stocking piston they make. Check out these features included on all stocking pistons.

- All pistons forged from 2618-T61 aluminum for strength & fatigue resistance.
- Most normally aspirated engines can run at .004 clearance for a quieter engine with less ring wear.
- Valve pockets designed to handle most camshafts.
- Valve pocket angles laid down to work with most angle milled heads.
- Forced pin oiling.
- Balanced to within 2.5 grams.
- Each set includes aircraft quality pins that are heat treated and end ground to work in either press fit or full floated rods.
- Dual Spiralox included on every set.
- Suitable for use with nitrous kits up to 200 hp.

Phone for Price

Shaded numbers indicate pistons for use with non-stock rod lengths.



JE PISTONS

Winning! That's what it's all about. With 50 years of experience, JE Pistons knows how to make it happen. That is the reason why virtually all NASCAR Winston Cup engine builders choose JE Pistons to stay on top. Their success is due to many factors: hi-tech CNC- based manufacturing facility that can produce thousands of pistons, each identical to the first; a wide selection of purpose designed forgings; constant research and development in the ever changing design of piston configurations; and a knowledgeable staff that is enthusiastic about creating and selling the best pistons available. Of course, the most important factor would be the customers. Customers that are a testament to the quality and the hard work involved in the complete engineering and manufacturing

process. The success, triumphs and wins show just how good a JE Piston is.

JE Pistons' track records speak for themselves. They include many Winston Cup championships such as the 24 Hours of Daytona and The Baja 1000 Off-Road championship. National championships in both NHRA Top Fuel and Funny Car divisions have been won using the much copied "KOOLKOTE" top fuel piston that was developed by JE. Numerous speed boat, offshore and motorcycle events have also been won.



Phone for Price



SPORTSMAN RACING PRODUCTS



Sportsman Racing Products (SRP) are made by JE Piston Co. SRP was created due to the need for a high quality performance piston at a reasonable price.

By taking today's popular engine combinations, JE Piston Co. designed a forging that removes machining steps, then integrate their proven technologies and run high-volume production. What this does is bring costs down, savings that can then pass on to you. What you get is a great part at a fair price, fast, without compromising quality. They use 4032 high silicon aluminum alloy for tight clearances, an excellent choice for street/strip use or 2618 alloy for high- compression applications. These proven alloys are the best available today.

By "Making Performance Available", JE Piston Co. provides you with the most bang for your hard-earned buck. Welcome to the world of affordable performance, welcome to SRP.

FEATURES:

- *Compression ratios are calculated using zero deck clearance with .040 gasket unless otherwise specified.*
- *Using non-decked block could result in piston being below deck surface, which will lower the compression ratio.*
- *Where oil rail supports are required, please install on the bottom of the oil ring groove and locate ring gap 90 from wrist pin centerline.*
- *Please refer to your piston info sheet for proper installation instructions.*
- *Optional lightweight pins are available.*
- *All pistons include wrist pin, pin fit and double spiro locs (except 502 replacement piston).*
- *When press fitting wrist pins, spiro locs are not to be used.*

Phone for Price

PISTONS ONLY SPECIALS

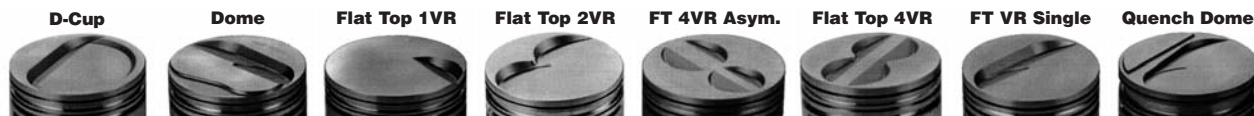


KEITH BLACK HYPEREUTECTIC PISTONS

Keith Black Signature Series Pistons are available in styles, designs, and compression ratios not found anywhere else. Technically superior in design to any cast piston and most forged pistons. Because of their design, they can be lighter in weight and still retain their strength through the specially heat-treated alloy make up used in manufacturing. Suitable for all types of performance engines. Most Pistons are available in STD .030, .040, and .060 oversizes.



- Heat-treated for greater strength
- High silicon alloy allows tighter clearance
- Accumulator groove reduces ring flutter
- Improved pin oiling system



PART#	DESCRIPTION	PISTON STYLE	COMP RATIO	HEAD CC	PRICE
305 CHEVY					
KB 145	305 w/Stock Crank & Rods	12cc D Cup	9.2	58	\$303.60
" "	305 w/400 SB Crank & Rods	12cc D Cup	9.9	58	" "
KB 143	305 w/Stock Crank & Rods	FT Single VR	10.0	58	\$223.60
" "	305 w/400 SB Crank & Rods	FT Single VR	10.7	58	" "
KB 229	305 w/Stock Crank & Rods	FT 4 VR	10.0	58	\$271.60
" "	305 w/400 SB Crank & Rods	FT 4 VR	10.7	58	" "
KB 186	305 w/400 SB Crank & 5.700" Rods	10cc D Cup	10.1	58	\$343.60
327 CHEVY V8					
KB 156	327 w/Stock Crank & Rods	FT Single VR	9.6	64	\$223.60
KB 157	327 w/Stock Crank & Rods	.100 Sld. Dom.	10.5	64	\$247.60
350 CHEVY					
KB 118	350 w/Stock Crank & Rods	22cc D Cup	8.7	64	\$279.60
" "	350 w/400 SB Crank & Rods	22cc D Cup	9.3	64	" "
KB 101	350 w/Stock Crank & Rods	22cc D Cup	8.7	64	\$279.60
" "	350 w/400 SB Crank & Rods	22cc D Cup	9.3	64	-
KB 142	350 w/Stock Crank & Rods	18cc D Cup	9.1	64	\$279.60
" "	350 w/400 SB Crank & Rods	18cc D Cup	9.7	64	" "

* Light weight version of #KB1136

KEITH BLACK PISTONS ONLY SPECIALS

PART#	DESCRIPTION	PISTON STYLE	COMP RATIO	HEAD CC	PRICE
350 CHEVY (cont.)					
KB 193	350 w/Stock Crank & Rods	12cc D Cup	9.6	64	\$279.60
" "	350 w/400 SB Crank & Rods	12cc D Cup	10.3	64	" "
KB 120	350 w/Stock Crank & Rods	FT Single VR	10.2	64	\$207.60
" "	350 w/400 SB Crank & Rods	FT Single VR	10.9	64	" "
KB 106	350 w/Stock Crank & Rods	FT Single VR	10.2	64	\$207.60
" "	350 w/400 SB Crank & Rods	FT Single VR	10.9	64	-
KB 198	350 w/Stock Crank & Rods	FT 4 VR Asym.	10.5	64	\$223.60
" "	350 w/400 SB Crank & Rods	FT 4 VR Asym.	11.3	64	-
KB 228	350 w/Stock Crank & Rods	FT 4 VR Sym.	10.2	64	\$223.60
" "	350 w/400 SB Crank & Rods	FT 4 VR Sym.	10.9	64	" "
KB 119	350 w/Stock Crank & Rods	.100 Sld. Dom.	11.2	64	\$271.60
" "	350 w/400 SB Crank & Rods	.100 Sld. Dom.	11.9	64	" "
KB 105	350 w/Stock Crank & Rods	.100 Sld. Dom.	11.2	64	\$271.60
" "	350 w/400 SB Crank & Rods	.100 Sld. Dom.	11.9	64	-
KB 180	350 w/Stock Crank & Rods	.200 Sld. Dom.	11.9	64	\$279.60
" "	350 w/400 SB Crank & Rods	.200 Sld. Dom.	12.8	64	-
KB 121	350 w/400 SB Crank & 5.700" Rods	28cc D Cup	8.8	64	\$303.60
KB 135	350 w/400 SB Crank & 5.700" Rods	18cc D Cup	9.7	64	\$303.60
KB 197	350 w/400 SB Crank & 5.700" Rods	12cc D Cup	10.3	64	\$303.60
KB 134	350 w/400 SB Crank & 5.700" Rods	FT Single VR	10.9	64	\$247.60
KB 100	350 w/400 SB Crank & 5.700" Rods	FT Single VR	10.9	64	\$247.60
KB 111	350 w/400 SB Crank & 5.700" Rods	.100 Sld. Dom.	11.9	64	\$279.60
KB 260	350 w/Stock Crank & 6.000" Rods ¹	FT 2 VR	10.3	64	\$303.60
KB 112	350 w/Stock Crank & 6.000" Rods ¹	FT Single VR	10.2	64	\$279.60
KB 113	350 w/Stock Crank & 6.000" Rods ¹	.150 Sld. Dom.	11.5	64	\$303.60
KB 122	350 w/400 SB Crank & 6.000" Rods ¹	FT Single VR	10.9	64	\$279.60
KB 123	350 w/400 SB Crank & 6.000" Rods ¹	.150 Sld. Dom.	12.3	64	\$303.60
400 SMALL BLOCK CHEVY					
KB 159	400 SB w/Stock Crank & Rods	12cc D Cup	10.8	64	\$295.60
" "	400 SB w/350 Crank & Rods	12cc D Cup	10.1	64	" "
KB 172	400 SB w/Stock Crank & Rods	FT Single VR	11.4	64	\$255.60
" "	400 SB w/350 Crank & Rods	FT Single VR	10.7	64	" "
KB 182	400 SB w/Stock Crank & Rods	.150 Sld. Dom.	12.9	64	\$295.60
" "	400 SB w/350 Crank & Rods	.150 Sld. Dom.	12.1	64	-
KB 126	400 SB w/Stock Crank & 5.700" Rods	30cc D Cup	9.1	64	\$295.60
KB 168	400 SB w/Stock Crank & 5.700" Rods	22cc D Cup	9.8	64	\$295.60
KB 147	400 SB w/Stock Crank & 5.700" Rods	18cc D Cup	10.2	64	\$295.60
KB 125	400 SB w/Stock Crank & 5.700" Rods	FT Single VR	11.4	64	\$255.60
KB 127	400 SB w/Stock Crank & 5.700" Rods	.100 Sld. Dom.	12.5	64	\$279.60
KB 140	400 SB w/Stock Crank & 5.700" Rods	.100 Sld. Dom.	12.5	64	\$303.60
KB 194	400 SB w/350 Crank & 6.000" Rod ¹	FT Single VR	10.7	64	\$319.60

KEITH BLACK PISTONS ONLY SPECIALS

PART#	DESCRIPTION	PISTON STYLE	COMP RATIO	HEAD CC	PRICE
BIG BLOCK CHEVY					
KB 160	396/402 w/4.125 Bore (396.030=402STD)	.180 Sld. Dom.	8.5 / 9.4	119 / 108	\$295.60
KB 176	427 Big Block w/Stock Crank & Rods	.180 Sld. Dom.	9.0 / 9.8	119 / 108	\$343.60
KB 202	454 Big Block w/Stock Crank & Rods	FT 1 VR	8.2 / 8.8	119 / 108	\$303.60
KB 200	454 Big Block w/Stock Crank & Rods	FT 1 VR	8.2 / 8.8	119 / 108	\$303.60
KB 203	454 Big Block w/Stock Crank & Rods	.133 Sld. Dom.	9.1 / 9.9	119 / 108	\$327.60
KB 201	454 Big Block w/Stock Crank & Rods	.133 Sld. Dom.	9.1 / 9.9	119 / 108	\$327.60
CHRYSLER					
KB 243	340 O.E. Replacement '68-'71	FT 2VR	10.2	62	\$271.60
KB 107	360 Small Block with Stock Crank & Rods	FT 2VR	10.7	64	\$223.60
KB 190	360 with Open Chamber Heads	.050 Quen Dom.	10.5	72	\$247.60
KB 191	360 with Open Chamber Heads	Popup Quen Dom	11.8	72	\$271.60
KB 162	383 Big Block O.E. Replacement '59-'71	.FT Single VR	9.5	80	\$295.60
KB 236	440 with Open Chamber Heads	.075 Quen Dom.	10.5	85	\$343.60
KB 237	440 with Open Chamber Heads	FT Single VR	10.2	85	\$351.60
KB 210	426 Hemi Low Comp.	.490 Dome	9.6	168	\$447.60
KB 211	426 Hemi O.E. Replacement for All 426 Hemi	.615 Dome	10.6	168	\$463.60
FORD					
KB 192	289 All	12cc D Cup	8.7	58	\$255.60
KB 115	289 O.E. Replacement '64-'67	FT Single VR	9.2	58	\$223.60
KB 116	289 (Must Modify Dome for Early 289 Head)	.200 Std. Dom.	10.4	58	\$271.60
KB 192	302 All	12cc D Cup	9.1	58	\$255.60
KB 115	302 O.E. Replacemnt '77-'85	FT Single VR	9.6	58	\$223.60
KB 116	302 (Must Modify Dome for Early 289 Head)	.200 Std. Dom.	10.9	58	\$271.60
KB 181	351W O.E. Replacement '69-'76	22cc D Cup	9.1	60	\$279.60
KB 151	351W '71 & Later w/9.500 Block Height	Ft 2 VR	9.7	69	\$223.60
KB 124	351W '71 & Later w/9.500 Block Height	FT 2 VR	9.7	69	\$223.60
KB 136	351W '71 & Later w/9.500 Block Height	.150 Std. Dom.	10.6	69	\$247.60
KB 255	351W w/3.640 Stroke 6.2 Rods & 927 Pin	.150 Sld. Dom.	10.9	68	\$319.60
KB 189	351W Block w/400M C/S 4.075 Strk 6.123 Rods & 927 Pin	30cc D Cup	9.1	68	\$319.60
KB 148	351C O.E. Replacement '70-'74	13cc D Cup	8.5	76	\$247.60
KB 177	351C O.E. Replacement '72 HO	FT w1 VR	9.5	76	\$223.60
KB 149	351C O.E. Replacement '72 Boss	.100 Sld. Dom.	10.6	76	\$247.60
KB 138	460 All	22cc D Cup	8.8	91	\$343.60
KB 206	460 All	15cc D Cup	9.2	92	\$327.60
KB 137	460 All	FT 1 VR	10.2	91	\$319.60
OLDSMOBILE					
KB 132	455 All	Step D Cup	9.7	70	\$351.60

NOTES:

(1) = May require minor oil ring modifications to clear locating pin.

- KEITH BLACK PISTONS CAN BE ORDERED AS AN OPTION WITH ANY P.A.W. ENGINE KIT. -